

Solo Series Gen 4 Installation Instructions

- 5.56 and .308 H/L Handguards
- 5.56 Handguards use 1-1/4" wrench or SLR 5.56 Barrel Nut wrench
- .308 Handguards use 1-3/8" Wrench or SLR .308 Barrel nut wrench
- Remove 8-32 bolts from Handguard.
- Remove the 4 Wedge pieces and then the barrel nut from Handguard.
- The front two wedges have a raised edge on the concave side that acts as the anti slip fail safe.
- The rear two wedges have a smooth concave surface.
- Install barrel nut and torque to 35ft lbs
- Slide Handguard over barrel and just slightly onto barrel nut.
- Before pushing the Handguard all the way on, install Billet anti-rotation insert into rear of handguard.
- Seat and align Handguard up against upper receiver.
- Install front wedges first and notice the raised edge will slide into slot in barrel nut.
- Install rear wedges and then both bolts. Tighten both until slight pressure is achieved.
- Tighten the 2 bolts to 35in lbs